



Participating Breweries:

Brewery	Prefecture	Market Brand(s)
Ontario Spring Water Sake Company	Ontario, CA	<i>Izumi</i>
Gekkeikan Sake USA	California, USA	<i>Gekkeikan</i>
Takara Sake USA Inc.	California, USA	<i>Sho Chiku Bai</i>
SakeOne	Oregon, USA	<i>Momokawa, Moonstone, SakeMoto</i>
Nakano Shuzo	Aichi, JP	<i>Nakano Ume , Indigo Wind</i>
Kodama Brewery	Akita, JP	<i>Taiheizan</i>
Miwa Shuzo Co., Ltd.	Gifu, JP	<i>Shirakawago</i>
Ryozeki Shuzo Co., Ltd.	Akita, JP	<i>Ryozeki</i>
Saiya Shuzo	Akita, JP	<i>Yuki no Boshu (Cabin in the Snow)</i>
Momokawa Brewing Company	Aomori, JP	<i>Murai Family</i>
Born Katokichibee Shuzo	Fukui, JP	<i>Born</i>
Okunomatsu Sake Brewery Co., Ltd.	Fukushima, JP	<i>Okunomatsu</i>
Homare Sake Brewery Co., Ltd.	Fukushima, JP	<i>Homare</i>
Suehiro Sake Brewery	Fukushima, JP	<i>Suehiro</i>
Ninki	Fukushima, JP	<i>Ninki</i>
Nakao Brewery	Hiroshima, JP	<i>Seikyo, Mabaroshi</i>
Tomita Shuzo	Hiroshima, JP	<i>Shichi Yon Hari</i>
Otokoyama Co., Ltd.	Hokkaido, JP	<i>Otokoyama</i>
Hakutsuru Sake Brewing Co., Ltd.	Hyogo, JP	<i>Hakutsuru</i>
Kitamasamune Shuzo Co., Ltd.	Hyogo, JP	<i>Kitamasamune</i>
Shata Shuzou Co Ltd	Ishikawa, JP	<i>Tengumai</i>
Fukumitsuya Brewery	Ishikawa, JP	<i>Fukumitsuya, Fukumasamune</i>
Kaetsu Brewery	Ishikawa, JP	<i>Kaetsu</i>
Nanbu Bijin Sake Brewery	Iwate, JP	<i>Nanbu Bijin (Southern Beauty)</i>
Tsukasabota Sake Brewery	Kochi, JP	<i>Tsukasabotan</i>
Gekkeikan Sake Co., Ltd.	Kyoto (Fushimi), JP	<i>Gekkeikan</i>
Higashiyama	Kyoto (Fushimi), JP	<i>Konteki</i>
Kizakura Co., Ltd.	Kyoto (Fushimi), JP	<i>Tozai</i>
Takara Japan	Kyoto (Fushimi), JP	<i>Takara</i>
Tamanohikari Sake Brewing Co., Ltd.	Kyoto (Fushimi), JP	<i>Tamanohikari</i>
Urakasumi Sake Brewery	Miyagi, JP	<i>Urakasumi</i>
Kagura Shuzo	Miyazaki, JP	<i>Kagura</i>
Kadoguchi Shuzoten	Nagano, JP	<i>Hokko</i>



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Miyasaka Brewing Co., Ltd.	Nagano, JP	<i>Masumi</i>
TY KU Premium Sake & Spirits	Nara, JP	<i>TY KU</i>
Asahi Shuzo Sake Brewing Co., Ltd.	Niigata, JP	<i>Kubota</i>
Hakkaisan Sake Brewery	Niigata, JP	<i>Hakkaisan</i>
Niigata Shuhan Co., Ltd. & Hakuryu Shuzo	Niigata, JP	<i>Gambare Touchan</i>
Niigata Shuhan Co., Ltd. & Niigata Meijo Co., Ltd.	Niigata, JP	<i>Hyakuman</i>
Kikusui Sake Brewing Co., Ltd.	Niigata, JP	<i>Kikusui</i>
Yoshi no Gawa Co., Ltd.	Niigata, JP	<i>Yoshi no Gawa</i>
Choya	Osaka, JP	<i>Choya Umeshu</i>
Daimon Shuzo	Osaka, JP	<i>Mukune (Root of Innocence)</i>
Tenzan Sake Brewing Co., Ltd	Saga, JP	<i>Tenzan</i>
Ohmuraya Sake Brewery	Shizuoka, JP	<i>Wakatake Onikoroshi (Demon Slayer)</i>
Tentak	Tochigi, JP	<i>Tentak</i>
Eiko Fuji Brewery	Yamagata, JP	<i>Ban Ryu, Joto</i>
Takenotsuyu Sakagura Co., Ltd.	Yamagata, JP	<i>Takenotsuyu</i>
Tatenokawa Inc.	Yamagata, JP	<i>Tatenokawa</i>